

ALERT SERVICE BULLETIN

CHECKING OF THE CRANKSHAFT JOURNAL (POWER TAKE OFF SIDE) FOR ROTAX® ENGINE TYPE 912 AND 914 (SERIES)

ASB-912-059 ASB-914-042

MANDATORY

Symbols used:

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Please, pay attention to the following symbols throughout this document emphasizing pricular inform

▲ WARNING: Identifies an instruction, which if not followed, may cause serious.

■ CAUTION: Denotes an instruction which if not followed a pension of warranty

◆ NOTE: nc Orticular information. Mry steven fatal injury. he ongine or could lead to sus-

◆ NOTE:

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1) Planning information

1.1) Engines affected

All versions of the engine type:

A revision bar outside of the page margin indicates a change to text or graphic.

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affected

is of the engine type:

from S/N 4,410.884 - 912 A - 912 F

2044 u. 6 S/N 4,924.054 inclusive/4,924.050/4,924.056 20 Clusive/4,924.081 up to 4,924.084 inclusive/4,924.086 S/N 4,924.054 inclusive/4,924.056/4,924.058/4,924.064 up - 912 S

from S/N \$420,000 up to S/N 4,420.970 inclusive/4,420.972 up to 4,420.978 inclusive 914 F

Cranksholds with he following serial number (S/N) that were installed in the above-mentioned engines are also affected, if removed: ◆ NOTE:

02362 0256/40257/40259/40264/40265/40267/40300/40302/40303/40310/40329/ 337/40349/40358/40359/40361/40373/40422 up to 40424 inclusive/40426/ \$40435/40436/40438 up to 40447 inclusive/40450/40453/40455/40456/40461 up 464 inclusive/40466/40469/40477/40478/40480/40488/40507

o at seed, all crankshaft set part no. 888164 with crankshaft S/N 40232/40238/40241/40242/ 28 up to 40430 inclusive/40486, as spare parts or installed at engine repair/general over-

ASB/SB/SI and SL

to a deviation in the manufacturing process some crankshafts may have a crack formation occur on the power take off side. These cracks can cause a breakage of the crankshaft support bearing and may lead to engine stoppage.

1.4) Subject

Check of the crankshaft journal (power take off side) for $ROTAX_{ii}$ engine type 912 and 914 (Series).

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