

# SERVICE BULLETIN

## Inspection of turbocharger assy. for ROTAX® Engine Type 915 i A and 915 i B (Series)

ATA System: 78-10-00 Exhaust system

**MANDATORY**

### 1) Planning information

To obtain satisfactory results, procedures specified in this publication must be accomplished with accepted methods in accordance with prevailing legal regulations.

BRP-Rotax GmbH & Co KG cannot accept any responsibility for the quality of work performed in accomplishing the requirements of this publication.

#### 1.1) Applicability

All versions of ROTAX® engine types 915 i Series are affected, if at least one of the following criteria applies:

**Criterion A)** Engine serial number:

Engine type	Serial number
915 iS A	from S/N 9132001 up to S/N 9132239 inclusive

**Criterion B)** Turbocharger part no. 893106:

Turbocharger assy.	Serial number
Part no. 893106	S/N 202-01-160801-00001 / S/N 202-01-160801-00002 S/N 202-01-160801-00004 / S/N 202-01-160801-00005 S/N 202-01-160801-00007 / S/N 202-01-160801-00009 S/N 202-01-160801-00012 / S/N 202-01-160801-00017 S/N 202-01-160801-00009 / S/N 202-01-160801-00020 S/N 202-01-160801-00023 / S/N 202-01-160801-00025 S/N 202-01-160801-00026 / S/N 202-01-160801-00027 S/N 202-01-160801-00028 / S/N 202-01-160801-00031 S/N 202-01-160801-00033 / S/N 202-01-160801-00038 S/N 202-01-160801-00041 / S/N 202-01-160801-00044 S/N 202-01-160801-0029 / S/N 202-01-160801-0037 S/N 202-01-170119-00001 / S/N 202-01-170119-00002 S/N 202-01-170119-00003 / S/N 202-01-170119-00004 S/N 202-01-170119-00005 / S/N 202-01-170119-00006 S/N 202-01-170119-00007 / S/N 202-01-170119-00009 S/N 202-01-170119-00010 / S/N 202-01-170321-00011 S/N 202-01-170321-00012 / S/N 202-01-170321-00020 S/N 202-01-170321-00022 / S/N 202-01-170321-00023

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S/N 202-01-170321-00027 / S/N 202-01-170321-00028
S/N 202-01-170321-00029 / S/N 202-01-170321-00030
S/N 202-01-170321-00032 / S/N 202-01-170528-00031
S/N 202-01-180112-00018 / S/N 202-01-180306-000003
S/N 202-01-180306-000004 / S/N 202-01-180306-000008
S/N 202-01-180306-000009 / S/N 202-01-180306-000010
S/N 202-01-180306-000012 / S/N 202-01-180306-000013
S/N 202-01-180306-000014 / S/N 202-01-180306-000015
S/N 202-01-180306-000018 / S/N 202-01-180306-000022
S/N 202-01-180306-000024 / S/N 202-01-180306-000028
S/N 202-01-180306-000029 / S/N 202-01-180306-000030
S/N 202-01-180306-000031 / S/N 202-01-180306-000032
S/N 202-01-180315-000007 / S/N 202-01-180315-000024
S/N 202-01-180315-000025 / S/N 202-01-170321-00029
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S/N 202-01-180112-00014 / S/N 202-01-180112-00015
S/N 202-01-180112-00020 / S/N 202-01-180112-00021

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S/N 202-01-180112-00029 / S/N 202-01-180112-00030
S/N 202-01-180112-00031 / S/N 202-01-180306-000006
S/N 202-01-180306-000011 / S/N 202-01-180306-000025
S/N 202-01-180308-000020 / S/N 200-01-160801-00013
S/N 200 -01-160801-00021

NOTE: Turbocharger with S/N higher than the range listed above, inspection has already been completed during serial production.

### Criterion C) Spare parts:

Further all engines are affected, which have been equipped with turbocharger with part no. 893106 and with serial numbers listed within Criterion B) above during engine repair, maintenance or general overhaul or any other exchange action.

For complete instructions and compliance to this Service Bulletin refer to Service Bulletin - SB-915 i A-004/SB-915 i B-004, latest edition section 1.2 onward.

NOTE: Section 1.6) Approval: Is not required for engines of the type iS (Series).  
Section 3) Accomplishment: In addition: persons with adequate type-specific training.

### Symbols used

For meaning of the symbols used in this document, see chapter >Safety< of the latest Operators Manual for the respective engine type.

Translation into other languages might be performed in the course of language localization but does not lie within ROTAX® scope of responsibility.

In any case the original text in English language and the metric units are authoritative.

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